

Introduction

Window treatments traditional European styled PVC Shutters are the perfect interior window management system. PVC Shutters look like our Basswood shutters but offer a longer life span and more affordable price tag. PVC shutters will not absorb moisture, delaminate, split or crack and are excellent for kitchens and bathrooms where moisture may be a problem.

PVC Shutters may be used for a variety of reasons: visibility and airflow, controlling the amount of sunlight that enters a room, provide privacy and security and enhance the aesthetics of a building or terrace access adding to the practicality and mood of any interior.

PVC Shutters can either be fixed permanently in place, hinged, bi-fold or sliding depending on your preference and application. Louvres can be adjustable or fixed within the shutter frame. Full height shutters are made with a horizontal divider (mid-rail) which separates the upper and lower portions of the shutter. With operable louvre shutters this gives greater control as the louvres above the mid-rail can be operated independently from the louvres below the mid-rail.

Tilt control options for adjusting the louvre position on **PVC** Shutters include, a Tilt Rod positioned on the front of the shutter, a Clear View Tilt Rod positioned at one side at the back of the shutter, or a Concealed Tilt Mechanism hidden inside one of the stiles (rack and pinion system).



Ouick Glance

Туре		PVC	
Louvres	Louvre Size	64mm, 89mm, 114mm	
Tilt Bar	Tilt Bar Position Clear View Concealed Tilt Mechanism	Centre, Left or Right Yes Yes	
Style	Hinged Bi-fold Straight Sliding Fixed Louvres (ventilated) Fixed Louvres (non-ventilated) Special Shape Shutters	Yes Yes Yes Yes Yes No	
Stile Options	Square Rabbet D-mould	Yes Yes Yes	
Hardware	Tracking Systems Hardware	Yes Yes	
Frame Options Stiles Mid-rail Light Stop Hang Strips L Frames Z Frames T Post U Channel Corner Post Bay Window Post		Yes Yes *Yes - constructed from Basswood *Yes - constructed from Basswood Yes Yes Yes Yes Yes *Yes - constructed from Basswood *Yes - constructed from Basswood *Yes - constructed from Basswood	
Finish	Stained Oiled Lacquered Painted Powder coated	No No No Yes, Standard colours or custom colours No	

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Tilt Rod, Louvre Size, Louvre Style,

Tilt Rod Control Position:

Plantation

Standard position for the tilt bar control on Plantation shutters is centred within the frame. Alternatively, the tilt bar can be positioned off-centred left or right. The off-centred option is

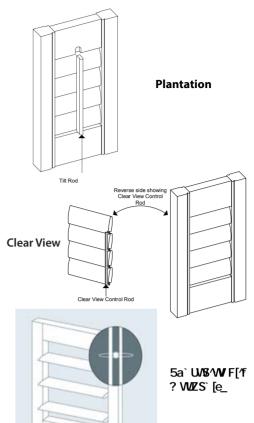
mainly used for bi-fold panels to allow the panels to fold onto each other without hitting the tilt bar. A tilt rod (in conjunction with a hooked push pole) is also used for high/out of reach and special shaped shutters.

Clear View

The Clear View control option for PVC shutters is a metal tilt rod rebated into the side of the louvre blade on the reverse side of the panel. This allows for cleaner lines and a clear view through the shutter once the louvres are opened or closed. The standard Clear View tilt bar position is on the hinged stile side of the louvre blades. The Clear View option is also used for sliding shutter applications as this decreases light gap measurements and allows each shutter panel to sit closer to one another reducing the depth of the shutters when stacked.

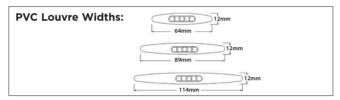
Concealed Tilt Mechanism

The Concealed Tilt Mechanism option for PVC shutters is enabled via a rack and pinion mechanism which is completely hidden inside one of the shutter stiles. This creates a very clean, minimalistic appearance and is particularly suited when the tilting of the shutters is motorised. Note: This option is not available for Cedar Shutters.



Louvre Size and Type

PVC shutters are available in three sizes of areofoil blade which is elliptical in shape (i.e. thicker in the middle and tapered to the front and back). Louvre blades are reinforced with aluminium inserts.

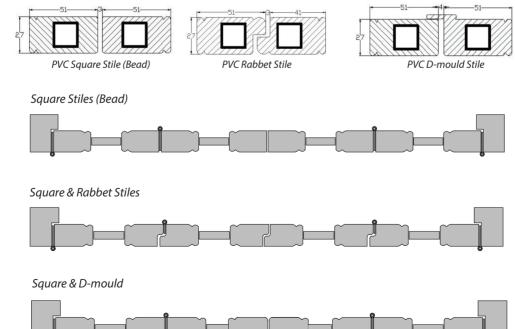


Louvre Style for Special Shape Shutters

Special shapes are not available in PVC shutters. Please refer to our Basswood and Ceadr Shutter sections if special shapes are required.

Stiles

Window Treatments supplies three stile options for PVC shutters: Square, Rabbet and D-mould. D-mould stiles are used to provide a light block where two panels overlap or interlock. PVC stiles are reinforced with aluminium inserts.

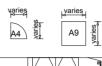


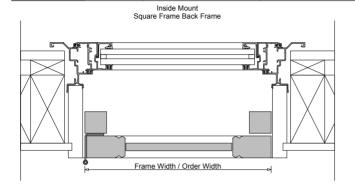
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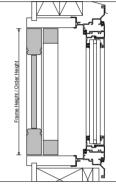
Light stop, L frames, T frames & Mount types

Light Stop

Shutter Type	Туре	Frame Options	Benefit
PVC	Light Stop	A4, A9, mm Varies Note: constructed from Basswood not PVC	Provides a light block where panels are hinged.







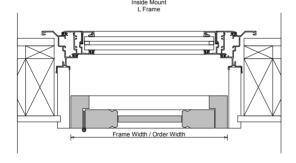
L Frame

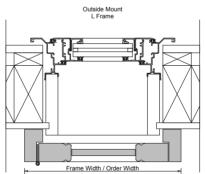
Shutter Type	Туре	Frame Options	Benefit
PVC	L Frame	Beaded (standard - PVC) or Flat (constructed from Basswood)	L Frames are used to provide hanging options for single and multiple panels for outside and inside mount applications using a Butt or Steadman hinge. Using a Beaded standard frame or Flat frame with a Steadman hinge allows you to protrude the panel past the window opening. This gives you the ability to hang the shutter panel square in the frame and closes the light gap for flush mounted hinges. Ideal when there is no architrave in the opening.





Flat (constructed from Basswood)





T Post

Shutter Type	Туре	Frame Options	Benefit
PVC	T Post	Beaded (standard - PVC) or Flat (constructed from Basswood)	T Posts are used to provide hanging options for single and multiple panels for outside and inside mount applications using a Butt hinge. Gives you the ability to hang the shutter panel square in the frame. The T Post closes the light gap for flush mounted hinges. Ideal when there is no architrave in the opening. 2 options Beaded or Flat.

T-Post

Beaded (standard - PVC)

lat (c	onstr	ucte	ed fror	
Bassw	ood)			

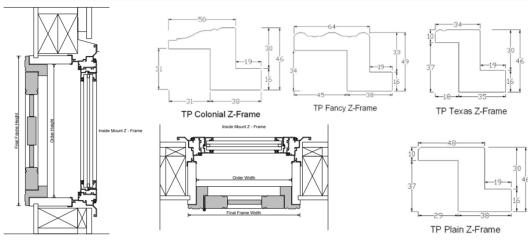
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Z Frame, U Channel, Corner Post, Bay Window Post& Mount types

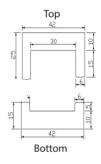
Z Frame

Shutter Type	Туре	Frame Options	Benefit
PVC	Z Frame	TP Plain TP Colonial TP Fancy TP Texas	Z Frames are used to provide hanging options for single and multiple panels within an opening. Plumbing the window frame closes the light gap for flush mounted hinges. The Z frame wraps around the reveal edge, making it ideal for covering out-of-square windows. 4 style options are available



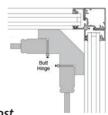
U Channel

Shutter Type	Туре	Frame Options	Benefit
PVC	U Channel	Top, Bottom	Top and bottom 'U Channels' are ideal for incline roof applications or when access to windows is not required. The louvres can open and close and the panel can easily be removed by lifting the shutter up into the top channel and out at the bottom. To refit the reverse applies. Note: U Channels are constructed from Basswood not PVC



Corner Post

Shutter Type	Туре	Frame Options	Benefit
PVC	Corner Post	Corner Post	Corner Posts are used to provide hanging options for single and multiple panels within a corner application. Closes light gap for flush mounted hinges. Corner Posts are manufactured according to the size required for each installation. Note: Corner posts are constructed from Basswood not PVC



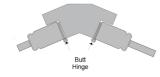
All measurements vary depending on application

depending on application

Bay Window Post

•			
Shutter Type	Туре	Frame Options	Benefit
Aluminium	Bay Window Post	Bay Window Post	Bay Corner Posts are used to provide hanging options for single and multiple panels within a bay window application. Closes light gap for flush mounted hinges. Bay Window Posts are manufactured according to the size required for each installation. Note: Bay window posts are constructed from Basswood not PVC





All measurements vary depending on application



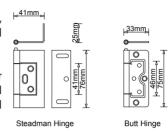


Panel types - Hinged, L Frame & T Post Hinged

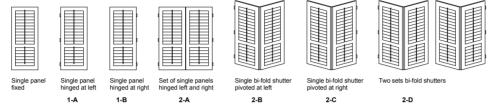
Panel Types

Panel Types refers to the variations of each type of shutter: single panel fixed, single panel hinged, bi-folds, L Frame and T Post, straight sliding and bi-fold track variations.

The type of hinge used for a single panel, bi-fold, L Frame and T Post and for Rabbet stiles applications is a Butt hinge. However, if you require your panel to protrude past the window opening, a Steadman hinge is required hinged from a hang strip.

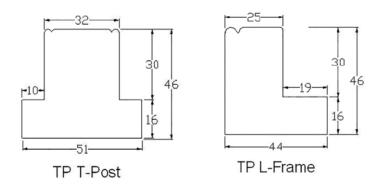


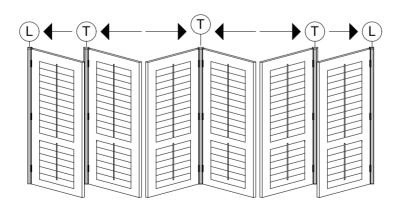
Hinged



L Frame and T Post Hinged options

When tracks are not feasible, L frame and T Posts are used to provide options for single and mutliple panels within an opening or outside the opening window (see examples below).





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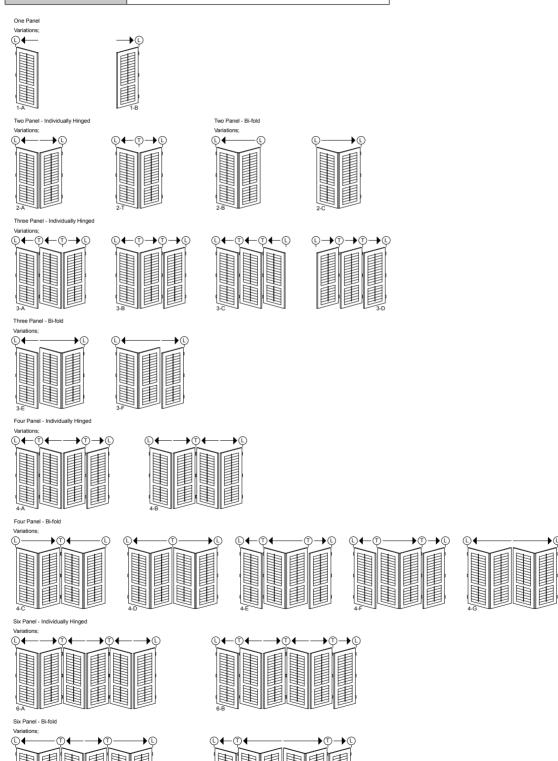


Panel types - Hinged, L Frame & T Post Hinged - Contd.

L Frame and T Post Hinged - cont.

Key

T means Panel is hinged from a T Post or closes onto a T Post	
L means	Panel is hinged from a L Frame or closes onto a L Frame
means	Panel direction to the right
← means	Panel direction to the left



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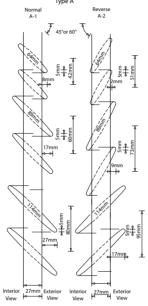


Fixed Louvre Shutters, Overview specifications

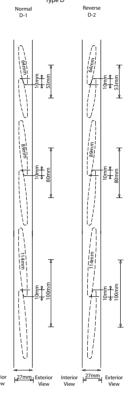
Fixed Shutters

Fixed louvres are permanently open (ventilated - Type A) or permanently shut (non-ventilated - Type D). Permanently open means that there is always ventilation while blocking line of sight. Fixed louvres may be employed for a variety of reasons: to control the amount of sunlight that enters a room, to provide privacy and security, protect against weather, unwanted intrusion or damage and to enhance the aesthetics of a

building.



	Тур	oe A	<u>Type D</u>	
	Normal A-1	Reverse A-2	Normal D-1	Reverse D-2
Stile (PVC) Louvres (PVC) Angles Louvre Facing Projection (PVC) Finish (PVC)	51 x 27mm 64, 89, 114mm 45° or 60° Normal 8, 17, 27mm Painted	51 x 27mm 64, 89, 114mm 45° or 60° Reverse 2, 9, 17mm Painted	51 x 27mm 64, 89, 114mm 85° Normal	51 x 27mm 64, 89, 114mm 85° Reverse Painted



Overview PVC Shutter Specifications:

Louvre Size		
Туре	Size	Options
Louvre - Aerofoil	64mm x 11mm	Half Open, Fixed, Ventilated, Fixed Non-Ventilated
	89mm x 12mm	
	114mm x 12mm	

Recess	
Size	Please Note:
80mm - 150mm	Varies, depends on Louvre size.
	Size

Finish	
Type Painted	Colours Standard colours: White, Snow, Swiss coffee, Creamy, Butter, Super white, Pearl white, Eggshell, Pearl, Bristle half, Antique white, White on white or Custom Colour

Width & Height Hinged		Stile & Rails		
Type Maximum Width Maximum Width	Size 750mm (Single Panel) 500mm (Bi-fold Panel)	Type Stile	Size 60mm x 30mm	Options Square D-mould
Minimum Width Minimum Height	300mm (Single Panel) 300mm 2400mm	Top Rail Mid Rail	70mm - 150mm x 20mm (varies, depends on height of panel) 82.6mm x 20mm Shutters over 1500mm 1 mid-rail	
Maximum Height	2400mm Note: Shutters over 1500mm in height will be constructed with a mid-rail	Bottom Rail Tilt Mechanism	70mm - 150mm x 20mm (varies, depends on height of panel) Tilt Rod 15.8mm x 12.5mm	Tilt Rod (centered, left, right)
Track Systems			Clear view concealed Concealed Tile Mechanism	Clear View Concealed

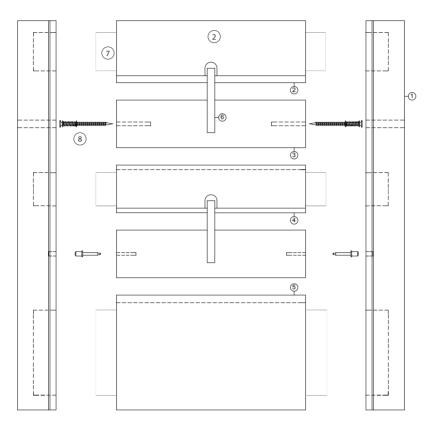
Track Systems		
Type Maximum Width Maximum Height	Multi-fold 500mm per Panel (maximum 8 x Panels on each side) 2400mm Note: Shutters over 1500mm in height will be constructed with a mid-rail	Single Run 900mm per Panel (maximum 6 x Panels on each track) 2400mm Note: Shutters over 1500mm in height will be constructed with a mid-rail

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Plantation Construction

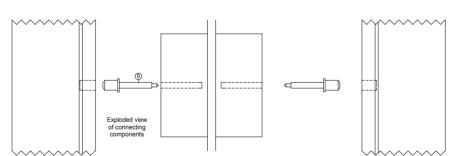
Window Treatments

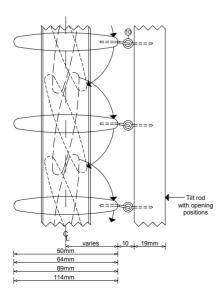
PVC Plantation Construction



Component List

- 1. Stile
- 2. Top Rail
- 3. Louvre
- Mid Rail
 Bottom Rail
- 6. Tilt Bar
- 7. Mortise & Tenon joint
- 8. Tension Screw
- 9. Louvre Dowel
- 10. Eye Screw





Construction

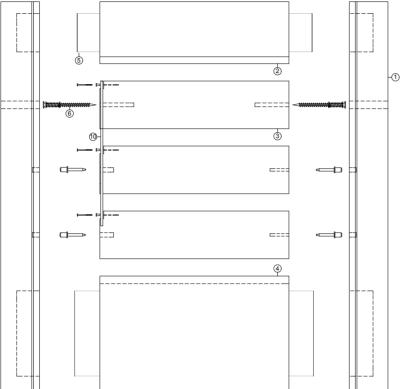
The PVC shutter is constructed using a mortise and tenon joint to join the stiles, middle rail and bottom rail together as one frame. As the shutter height and rail size increase so does the size of the mortise and tenon joint. This strengthens, braces and prevents the frame from twisting, bowing or sagging. The louvres are mounted to the stile using the louvre dowel components, the tilt bar is then mounted to the louvres with the eye screws. The tension screw is then mounted through the stile into the louvre and tensioned. The mid rail must be used when the shutter is over 1500mm in height. This is designed to give greater strength to the shutter frame. The benefit of the mid rail option is that it allows the shutter louvres to have two sections different angles for privacy, light and airflow. Maximum panel height for PVC shutters with a mid rail is 2400mm, without a mid rail maximum height is 1500mm.

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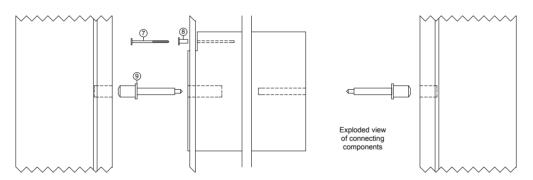
Plantation Clear View Construction

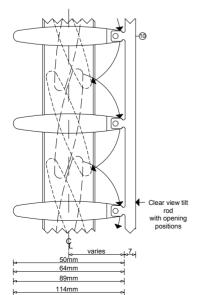
PVC Clear View Construction



Component List

- 1. Stile
- 2. Top Rail
- 3. Louvre
- 4. Bottom Rail
- 5. Mortise & Tenon Joint
- 6. Tension Screw
- 7. SS Nail
- 8. SS Nut
- 9. LouvreDowel
- 10. Clear View Aluminium





Construction

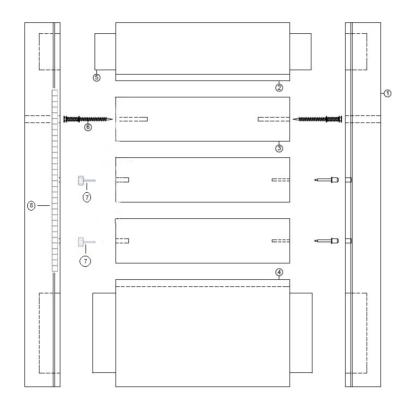
The Clear View shutter is constructed the same way as the standard Plantation shutter with the exception of the tilt bar which is replaced with the Clear View metal tilt rod option. This tilt bar is rebated into the side of the louvre blade (on the reverse side of the panel) allowing for cleaner lines with unobtrusive view through the shutter when the louvres are open or closed. This option is ideal for sliding shutter applications as this decreases light gap measurements and allows each shutter panel to sit closer to one another.

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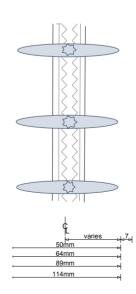
Plantation Concealed Tilt Construction

PVC Concealed Tilt Construction



Component List

- 1. Stile
- 2. Top Rail
- 3. Louvre
- 4. Bottom Rail
- 5. Mortise & Tenon Joint
- 6. Tension Screw
- 7. Louvre Tilt Pinion
- 8. Concealed Tilt Rack Mechanism



Construction

The Concealed Tilt Mechanism is constructed the same way as the standard Plantation shutter with the exception of the tilt bar which is replaced with the Concealed Tilt Mechanism option.

The Concealed Tilt Mechanism option for PVC Shutters is enabled via a rack & pinion mechanism which is completely hidden inside one of the shutter stiles. This creates a very clean, minimalistic appearance and is particularly suited when the tilting of the shutters is motorised.

Note: This option is not available for Cedar Shutters

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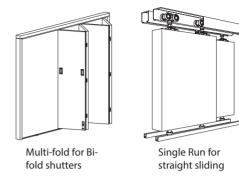


Hardware Technical - Tracking systems, Hinges

Hardware Overview

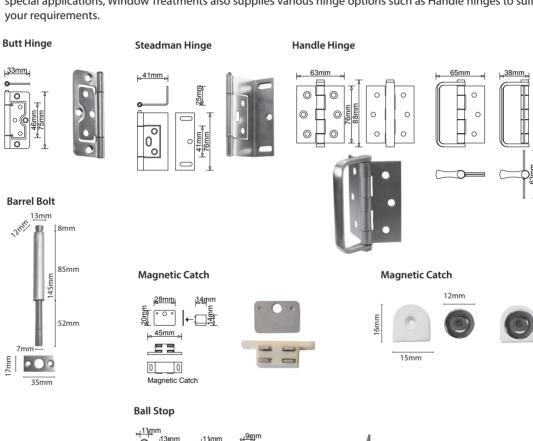
Tracking Systems

Window Treatments supplies two tracking systems: Multifold for bi-fold shutters, and Single Run for straight sliding shutters. For special applications Window Treatments can supply various track options to suit your requirements.



Hinges

Depending on the type of shutter installation, Butt Hinge and Steadman Hinge are the standard hinges. For special applications, Window Treatments also supplies various hinge options such as Handle hinges to suit your requirements.



Large Ball Stops 11mm 11mm 9mm 11mm 9mm 11mm 9mm 11mm 9mm Med	ium Ball Stops
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Туре	Colours Available	Suitable for
Butt Hinge	Stainless Steel, Silver, Cream, White, Black, Antique Brass, Bright Brass	Square, Rabbet, T Post, L Frame
Steadman Hinge	Stainless Steel, Silver, Cream, White, Black, Antique Brass, Bright Brass	Hang Strip, protruding past window opening
Handle Hinge	Stainless Steel	Bi-fold, assists panel movement
Barrel Bolt	Stainless Steel	Bi-fold, Sliding, Panel
Ball Stops	Brass, Chrome	Securing Fixed Panel
Magnetic Catch	Brown, White, Black	Securing Bi-fold Panel

Hardware Technical - Sliding Single Run

Application

- · Widely used in lighter commercial and industrial applications
- To cover any width of opening, any number of panels can be used
- To accommodate different building designs, panels can slide to one or both sides
- Hinged panel for easy access may be incorporated into a sliding panel
- · Where panels are fitted externally, a canopy is recommended

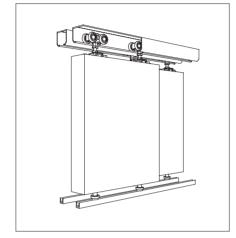
Panel Specification

Track System: Single Run (individual Panels)

Max Panel Height: 2400mm

For ease of operation it is recommended that the panel width should not exceed 75% of the panel height.

Panels for interior use can be of flush construction or glazed. Panels for industrial applications should be framed, ledged and braced.



Hardware Specification

Track Material : Aluminium

: 2000mm, 3000mm, 4000mm, 6000mm Standard lengths Aluminium track available in mill or clear anodised finish.

: 20DS (Stainless Steel) **Door Stop**

Hangers (2 per door) :

: No. 57EN Hamger Interior

Hangers supplied with fixing plate and nylon tyred precision bearings. Vertical adjustment is simple and positive. Nylon tyre wheel hangers should not be used on installation involving temperatures exceeding 80°C.

: No. 801S

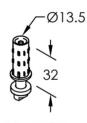
Spring loaded guide, nylon body and tip with stainless steel shaft

and spring.

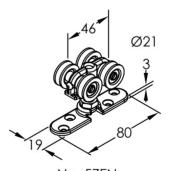
Designed to slide in the No. 92 Threshold



No. 20DS DOOR STOP



No. 801S **GUIDE**



No. 57EN **HANGER**



THRESHOLD





Hardware Technical - Multi-fold

Application

- Suitable for residential and light commercial folding shutters with all panels of equal width. Panels can fold to one or both sides of the opening
- Pivot hardware enables a folding exterior shutter to be designed using equal width panels with no cutting down of the panel adjacent to the post.
- To cover any width opening, any number of folding untits can be used.



Panel Specification

Track System: Multi-fold (individual leaves)

Max Leaf Height: 2400mm Max Leaf Width: 500mm

Units of up to six panels can be pivoted to each side of the opening.

A guide system across the floor must be used on units of three panels or more. Floating units consist of four to six panels. Shutters should be constructed to provide secure fitting for the pivot sets, hangers, hinges and guides.



Hardware Specification

Track - punched for soffit fitting: 80A Material : Aluminium

Standard lengths : 2000mm, 3000mm, 4000mm, 6000mm

Top Pivot Assembly : 21EPNC Steel, Zinc dichromated, Nylon

Bottom Pivot : 21EPNC Steel, Zinc dichromated, Nylon

Door Stop : 20DS (Stainless Steel)

Hangers : No. 57EN Hanger

The hanger is fitted with four nylon tyred ballrace wheels. The adjustment bolt is attached to the top plate and secured in place with a blocking clip which allows easy installation. All steel parts are zinc dichromated.

Guide : No. 801S

Spring loaded guide for use with No.92 Threshold. Guide is

nylon and stainless steel.

Threshold : No. 92

Threshold, aluminium, available in 2100mm, 3000mm,

4000mm, 6000mm



No.21EPNC Top Pivot



No. 21EPNC PIVOT

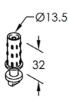


No. 20DS DOOR STOP



No. ADP1/60 Bracket

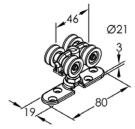
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No. 801S GUIDE



No. 92 THRESHOLD



No. 57EN HANGER